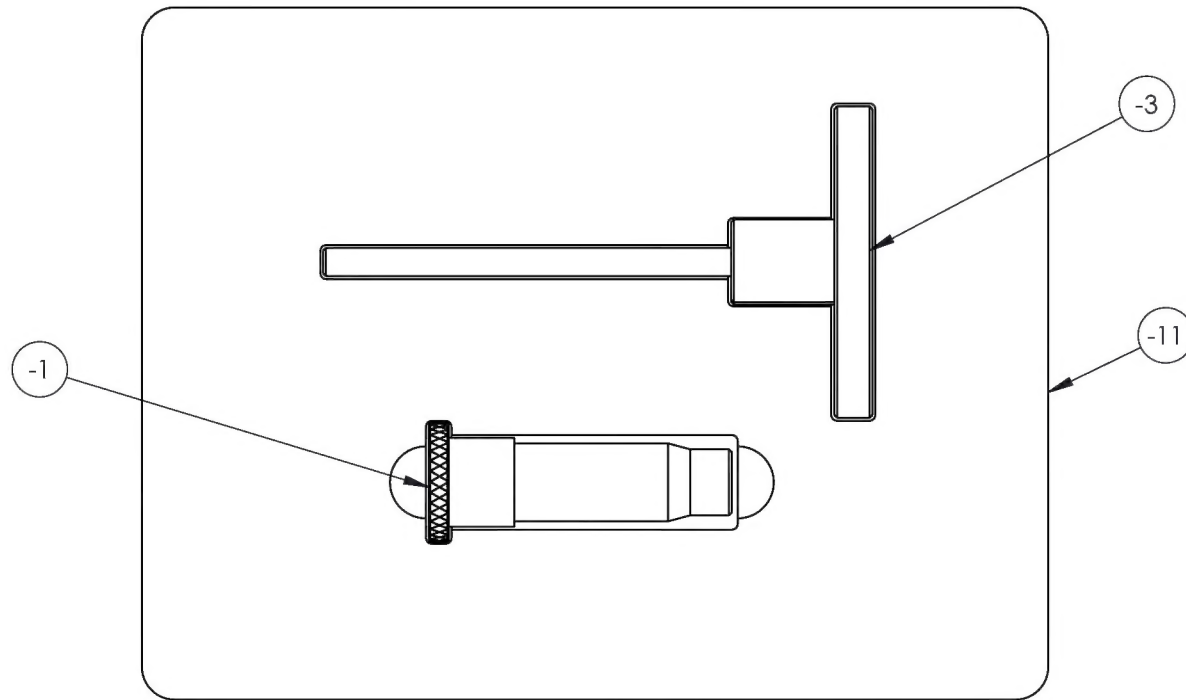


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



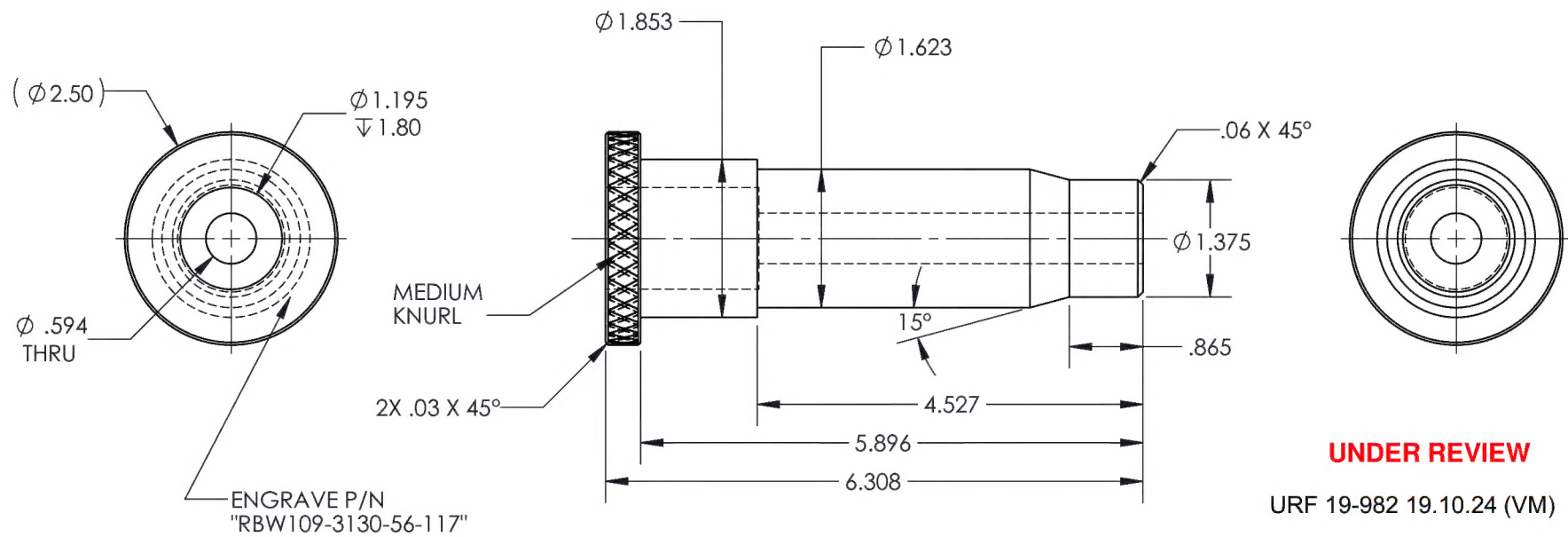
UNDER REVIEW

URF 19-982 19.10.24 (VM)

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	RED BARN MACHINE				
			-1	1	PUSHER TOOL	6061	Ø2-5/8 X 6-7/16	2	TITLE				
	X		-3	1	BASE ASSEMBLY			3	T/R GRIP BUSHINGS INSTALLATION				
	1		-5		BASE	6061	Ø6-1/2 X 3-1/16	4	DWG NO.		RBW109-3130-56-109		REV
	1		-7		CENTER ROD	1018	Ø1 X 11-1/2	5					
		B/O	-9	1	CASE	PLASTIC	PELICAN #APP-1550-E	N/S	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: CLOUGH		
		B/O	-11	1	BOTTOM FOAM	Y20, BLACK	5-15/16 X 14-9/16 X 19	6	TOLERANCES ON: DECIMALS		APPROVED: <i>Not Approved for 3D</i>		
		B/O	-13	1	LID FOAM	Y20, BLACK	1-13/16 X 14-3/8 X 18-3/4	7	.XXX ± .005		HEAT TREAT		
		B/O	-15	1	RED BARN PLACARD	ALUMINUM	RB41009	N/S	.XX ± .01		FINISH		
									.X ± .1		ANGLES ± 5°		
	1	B/O	-17		FLAT WASHER	STEEL	10mm I.D. MCMaster-CARR #91166A280	3	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R		SPEC		
	1	B/O	-19		HEX NUT	STEEL	M10 X 1.5mm MCMaster-CARR #99899A222	3	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL		
	ASSY -3								SCALE 1:4		DATE 4/18/2012		SHEET 1 OF 7

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

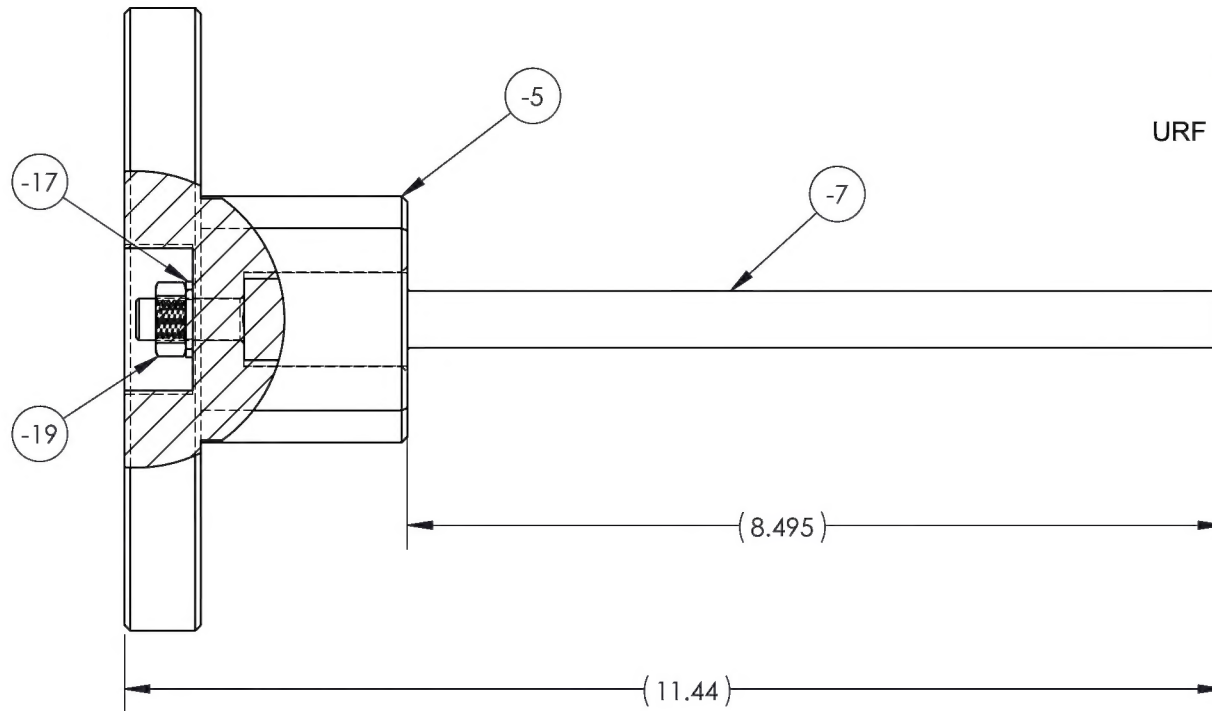
URF 19-982 19.10.24 (VM)

①
PUSHER TOOL

 RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-1	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>Not Approved for MFG</i> HEAT TREAT: CLEAR ANODIZE SPEC: MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: A119	
SCALE 1:4	DATE 4/18/2012
SHEET 2 OF 7	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

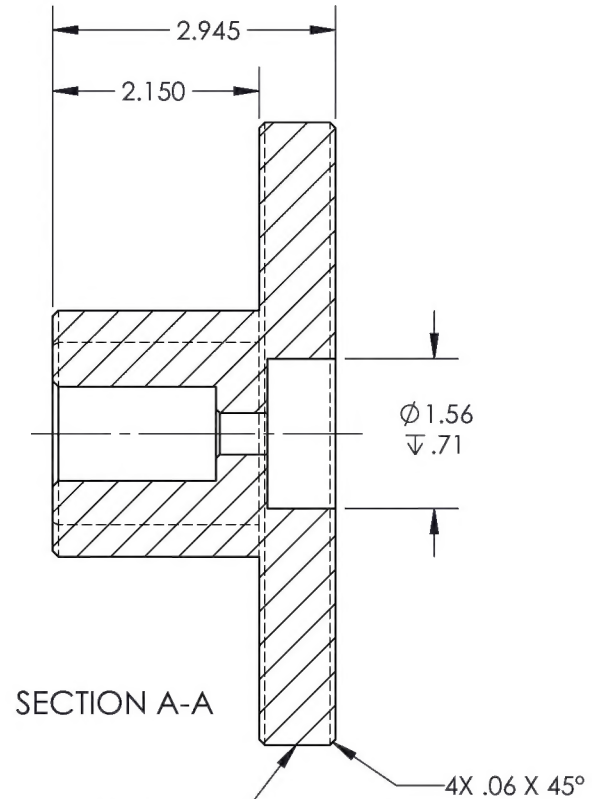
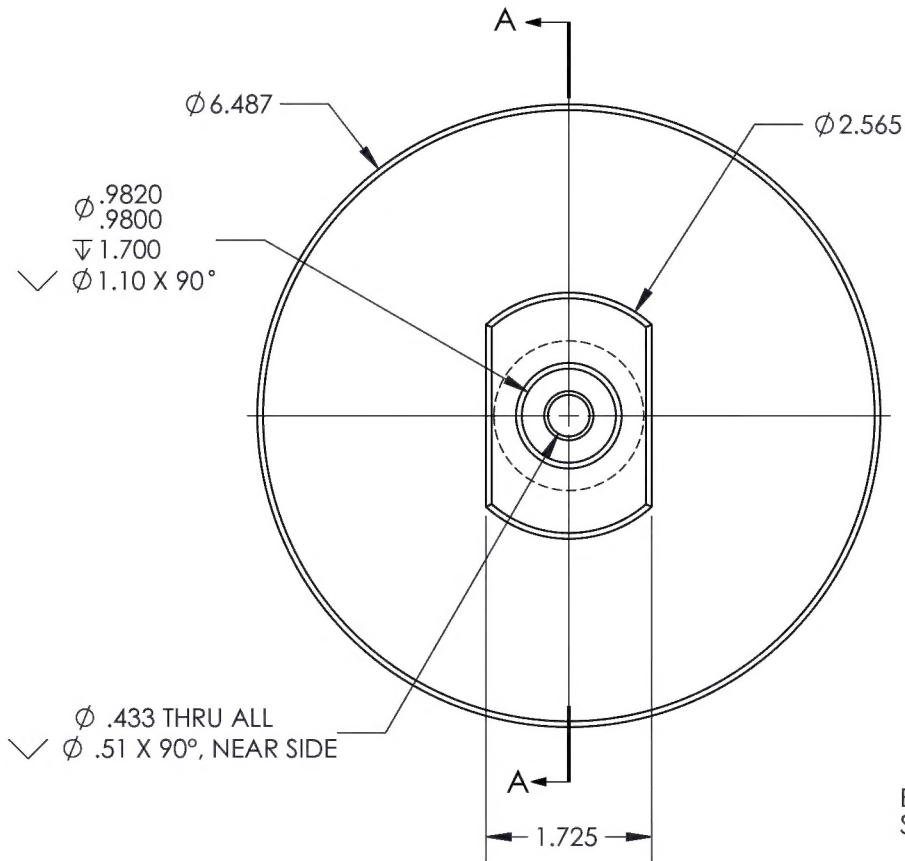
URF 19-982 19.10.24 (VM)

(-3)
BASE ASSEMBLY

 RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-3	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>Not Approved for MFG</i>	
SPEC	
USED ON MODEL A119	
SCALE 1:2	DATE 4/18/2012
SHEET 3 OF 7	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ENGRAVE P/N "RBW109-3130-56-113"
S/N, "MADE IN USA"

(-5)
BASE

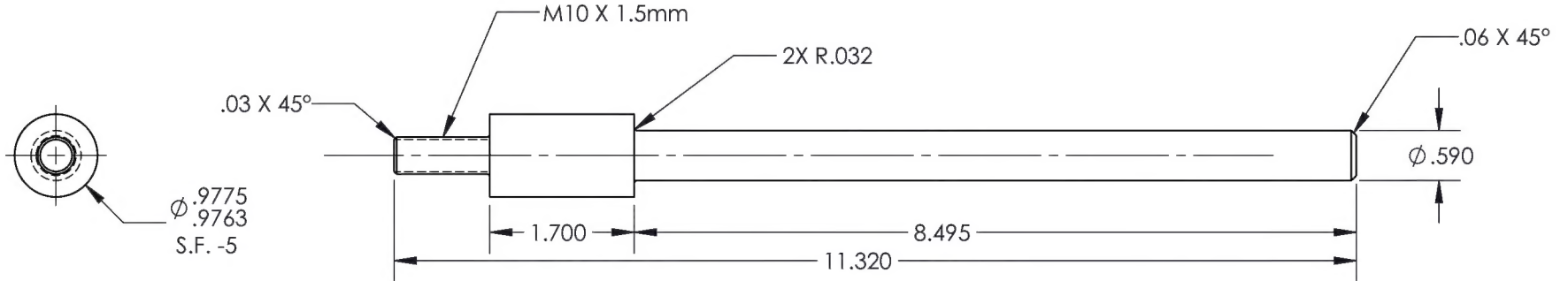
UNDER REVIEW

URF 19-982 19.10.24 (VM)

 RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$.X $\pm .1$	
FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 $\times 45^\circ$ PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>Not Approved for MFG</i> HEAT TREAT: CLEAR ANODIZE SPEC: MIL-A-8625F, TYPE II, CLASS I USED ON MODEL: A119	
SCALE 1:2	DATE 4/18/2012
SHEET 4 OF 7	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



(-7)
CENTER ROD

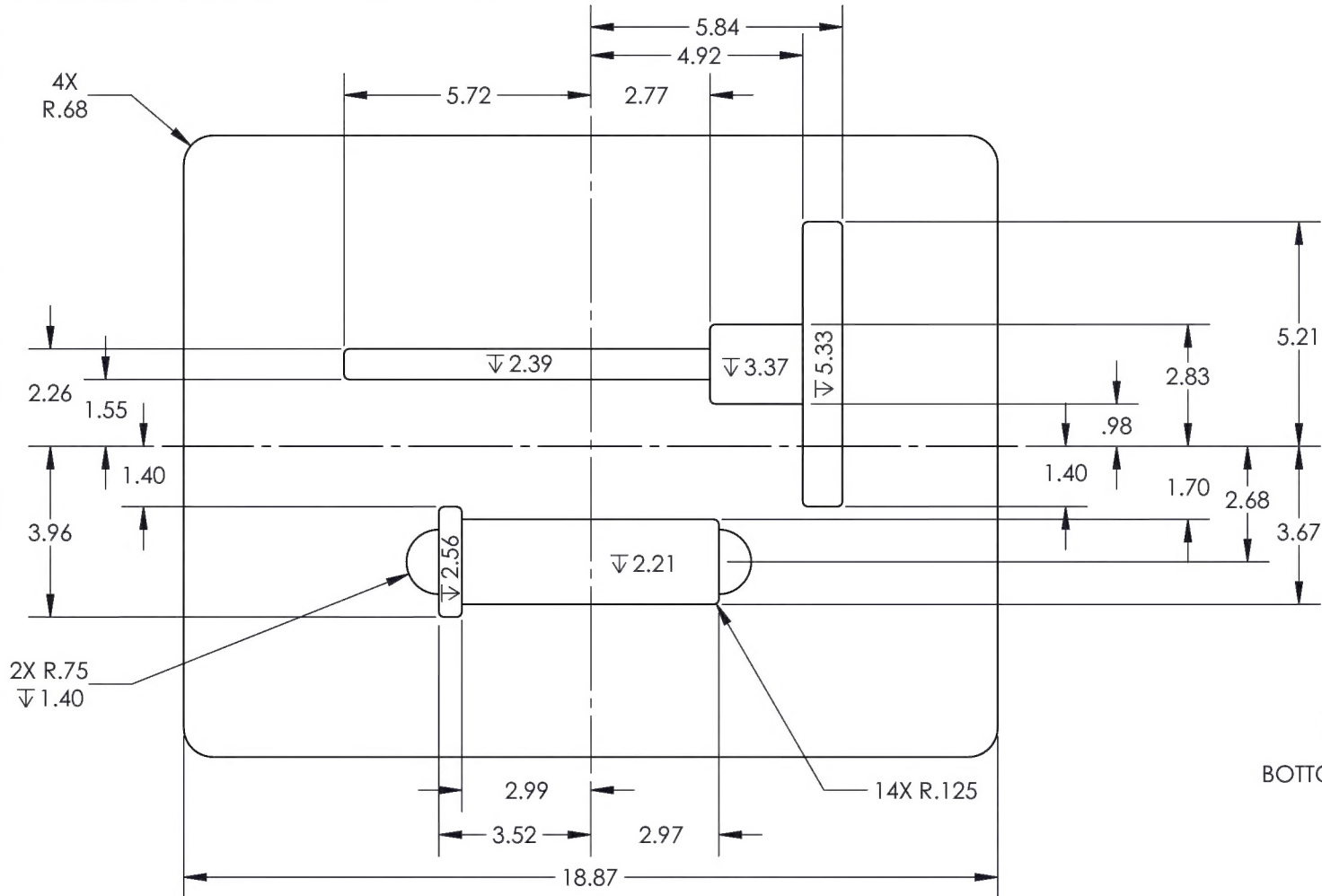
UNDER REVIEW

URF 19-982 19.10.24 (VM)

RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH APPROVED: <i>Not Approved for MFG</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL A119	
SCALE 1:2	DATE 4/18/2012
SHEET 5 OF 7	

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REV	DESCRIPTION	DATE	INITIAL



UNDER REVIEW

URF 19-982 19.10.24 (VM)

(-11)

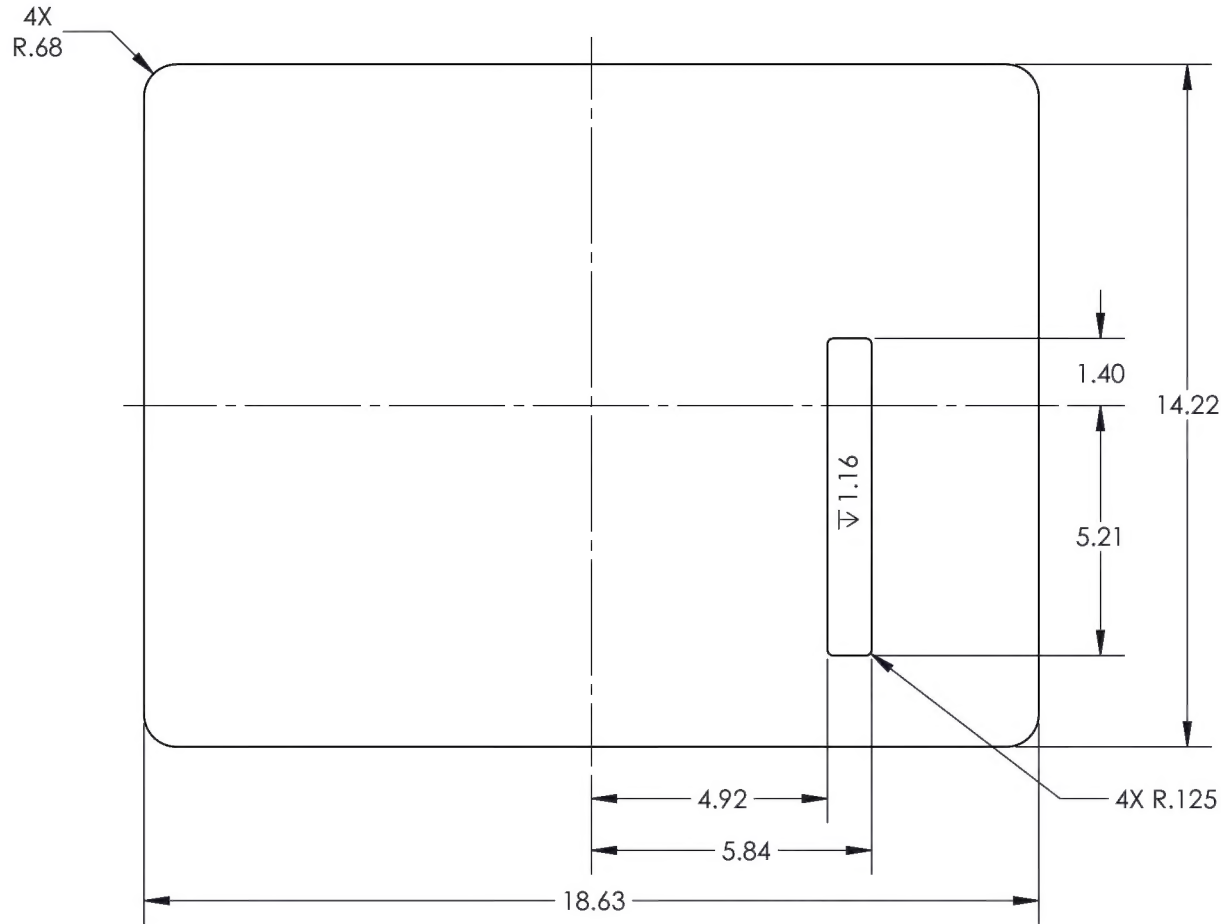
BOTTOM FOAM

 RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-11	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/18/2012
SHEET 6 OF 7	

DRAWN BY: CLOUGH
APPROVED: <i>Not Approved for MFG</i>
HEAT TREAT FINISH
SPEC
USED ON MODEL A119

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
			APPROVED

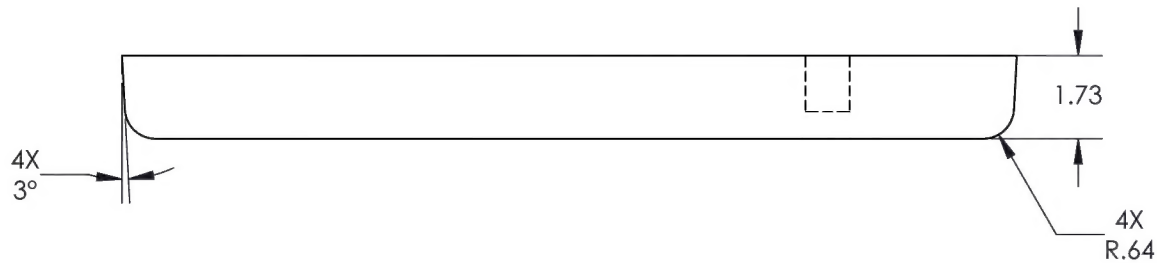


(-13)

LID FOAM

UNDER REVIEW

URF 19-982 19.10.24 (VM)



 RED BARN MACHINE	
TITLE T/R GRIP BUSHINGS INSTALLATION	
DWG NO. RBW109-3130-56-109-13	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 4/18/2012
SHEET 7 OF 7	

Not Approved for MFG